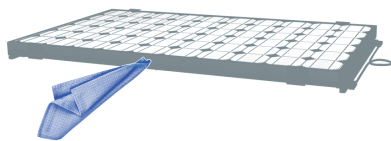


Installation Instructions



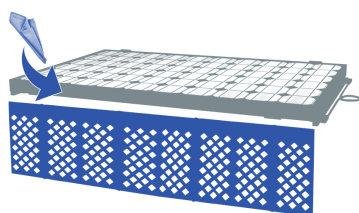
1



Clean ALL Solar Array Edges

Use included wipes to prepare the frames for SolaTrim peel & stick adhesive. If frames have built-up surface dirt or residue, scrub & clean the surface with water & a damp rag **before** final cleaning with IPA wipes. Do NOT use any chemicals or cleaning products than what is provided.

2



Measure & Check Surface Edges

Measure fit of SolaTrim panels against frames, both length and width. Start at the corners of the array & bend the raised lip at a 90° angle to cover corner. Be sure to fit panels edges tightly against each other to avoid gaps.

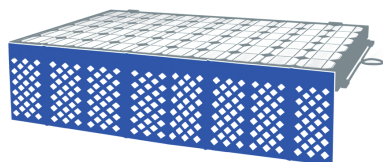
3



Trim SolaTrim Panel to Fit

Cut the SolaTrim panel to fit with metal shears. SolaTrim does not need to make direct contact with the roof surface; 1/8" to 1/4" gaps are acceptable and still provide protection. Snow load instructions are available on website.

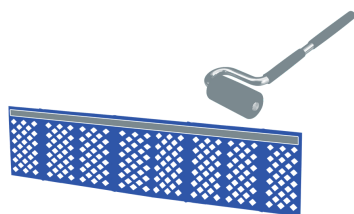
4



Remove Adhesive & Apply Panel

Double check SolaTrim panels for proper fit before peeling off the adhesive. If frames are properly cleaned, SolaTrim will bind in place **immediately** and will achieve lasting adhesion in about an hour. Be sure there is NO overlapping of panels.

5



Use J-Roller to Apply Pressure

Apply **hard** pressure with hands using gloves and J-roller tool along the entire length of the frame with at least 15 lbs. pressure to help the adhesive bind to the frame surface.

Online Only: MSDA, Technical Data Sheets for the Adhesive Strip & Safety Data Sheets for Polywater® ACE-1L wipes. SolaTrim cannot be applied when air temperature exceeds 105° (40.5°C). For best results, apply when temperatures are between 50° - 85°F or 10° - 30°C.

